

Crosshead request

1. COMPANY DATA

Company name: _____

Contact person: _____

Street and number: _____

Code: _____

Phone: _____

E-Mail: _____

PO Box: _____

Country: _____

Fax: _____

2. PRODUCT INFORMATION

A. Product Type/Class

Insulation

Sheathing

Optical Fiber

Coaxial Cable

LAN, Telecommunication

Other

B. Conductor/ Core Type

Copper Solid/Stranded

Steel

Aluminum

Core-Make Up

Other _____

C. Product Definition

Core diameter [mm] min.-max.: _____

Wall thickness of inner layer [mm] min.-max.: _____

Wall thickness of main layer [mm] min.-max.: _____

Wall thickness of outer layer [mm] min.-max.: _____

Outer diameter [mm] min.-max.: _____

Line speed [m/min] min.-max.: _____

Material type:

PVC

HFFR

EPDM

PE / PP

XLPE

PA/PC/PET

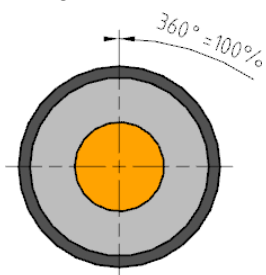
PUR

FEP

D. Skin

Yes

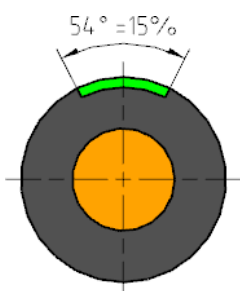
No



E. Stripe

Yes

No



Number of stripes: _____

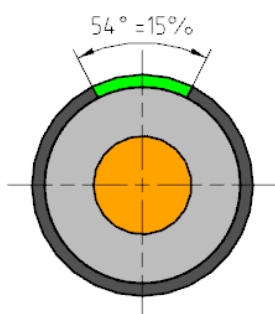
Width (% of coverage area): _____

Material: _____

F. Skin & Stripe

Yes

No



Width of the stripe (% of coverage area): _____

Material: _____

3. HEAD CONFIGURATION

A. Centering	fixed	fine tuned	manual	ball centered	variable
B. Head Operating & Cleaning Accessories			Yes	No	
C. Crosshead Holder			Yes	No	
D. Crosshead Trolley			Yes	No	

E. Line

Rosendahl line Order no.: _____
 Customer line Product name: _____

F. Tempering

Electrical

Oil Tempered

G. Vacuum Adapter

Yes

No

H. Voltage / electrical conditions

Standard (= 3 x 400 V, PE ~ 50 Hz)

Other (specify): _____

4. TOOLING – TIPS & DIES

A. Design

Standard Rosendahl design

Customer design

Number of tools: _____

5. EXTRUDERS AND ADAPTERS

A. Product Direction

left to right

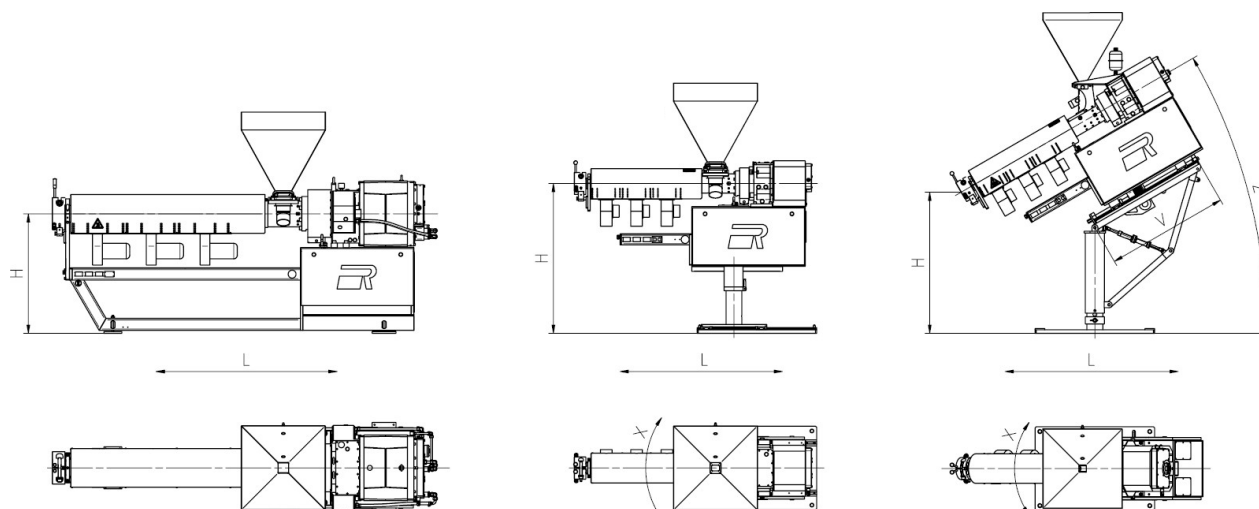
right to left

B. Extruder Types

Horizontal extruder [A]

Horizontal aux. extruder [B]

Inclined aux. extruder [C]



1)	Extruder type	_____	(insert A / B / C or other)
	Extruder size	_____	(screw size; e.g. 30mm, 80mm...)
	Height (H)	_____	(when it's adjustable, please give range)
	Moveable in L	_____	(Yes / No / range?)
	Rotatable around X	_____	(range?)
	Angle (Z)	_____	(fix angle or range?)
	Extruder output in kg/h	_____	
	Material type	_____	
2)	Extruder type	_____	(insert A / B / C or other)
	Extruder size	_____	(screw size; e.g. 30mm, 80mm...)
	Height (H)	_____	(when it's adjustable, please give range)
	Moveable in L	_____	(Yes / No / range?)
	Rotatable around X	_____	(range?)
	Angle (Z)	_____	(fix angle or range?)
	Extruder output in kg/h	_____	
	Material type	_____	
3)	Extruder type	_____	(insert A / B / C or other)
	Extruder size	_____	(screw size; e.g. 30mm, 80mm...)
	Height (H)	_____	(when it's adjustable, please give range)
	Moveable in L	_____	(Yes / No / range?)
	Rotatable around X	_____	(range?)
	Angle (Z)	_____	(fix angle or range?)
	Extruder output in kg/h	_____	
	Material type	_____	
4)	Extruder type	_____	(insert A / B / C or other)
	Extruder size	_____	(screw size; e.g. 30mm, 80mm...)
	Height (H)	_____	(when it's adjustable, please give range)
	Moveable in L	_____	(Yes / No / range?)
	Rotatable around X	_____	(range?)
	Angle (Z)	_____	(fix angle or range?)
	Extruder output in kg/h	_____	
	Material type	_____	

C. By-Pass

	Extruder 1	Extruder 2	Extruder 3	Extruder 4
Manual				
Pneumatic				
Hydraulic				

6. AUTOMATIC COLOR CHANGE ROCOMAT

Yes

No

7. NOTES

Your contact person at Rosendahl

David Ehrenreich

Product Manager

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